## **ABSTRACT**

A method of fabricating a semiconductor structure including the steps of: providing a silicon substrate having a surface;

forming by atomic layer deposition a monocrystalline seed layer on the surface of the silicon substrate; and

forming by atomic layer deposition one or more layers of a monocrystalline high dielectric constant oxide on the seed layer,

where providing a substrate includes providing a substrate having formed thereon a silicon oxide, and wherein forming by atomic layer deposition a seed layer further includes depositing a layer of a metal oxide onto a surface of the silicon oxide, flushing the layer of metal oxide with an inert gas, and reacting the metal oxide and the silicon oxide to form a monocrystalline silicate.